

# **F708**PET Double Sided Tape



# **Composition:**



Solvent-based Acrylic Pressure Sensitive Adhesive Polyester Film Solvent-based Acrylic Pressure Sensitive Adhesive Release Paper

# **Applications:**

- Ideal for cell phone screen protector, LCD touch display.
- •In Application like mounting on ABS and PC plates for rearview mirror.
- Fastening of decorative trims or PVC banner.

#### **Features:**

- •Good resistance to chemicals, softener resistance and tack.
- •Adheres to irregular, porous and LSE surfaces.
- The adhesive strength of F708 increases over time.
- •PET carrier makes it easier to handle the tape during slitting and die-cutting.

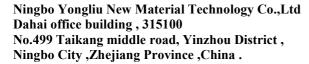
### Standard Size:

• Total Thickness (without release paper) 0.125mm

• Liner thickness 0.12mm

• Width 10mm-1240mm

Length 50m-100m



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# **Technical Data (average values)**

Backing material

Color

Type of adhesive

Temperature resistance range

•Temperature resistance short term

Temperature resistance long term

Loop tack

Holding power

180° Peel Adhesion on SUS		
Open Side	22 N/25mm	
Covered Side	26 N/25mm	

Polyester Film

Transparent

Solvent based PSA.

-20°C-120°C

120℃

50°C

>20#

Up to 80°C for 60 min.

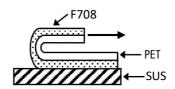
Unit:N/25mm Sample Width:25mm Backing Material: PET film Application Condition:

3 pass back and forth with a 2.5kg roller

Peeling Speed: 300mm/min

Peeling Angle: 180°

Measurement Temperature: 23 ℃/65%RH



Peeling Adhesion After Aging	
180° Peeling Adhesion	26N/25mm
90° Peeling Adhesion	24N/25mm

Unit:N/25mm
Sample Width:25mm
Backing Material: PET film
Application Condition:
3 pass back and forth with a 2.5kg roller

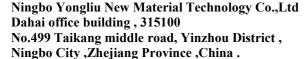
Peeling Speed: 300mm/min Peeling Angle: 180 ° , 90°

Measurement Temperature: 23°C/65%RH

Anti-aging conditions:

 $[70^{\circ}\text{C}/60\%\text{RH}\times4\text{hrs} \Rightarrow -29^{\circ}\text{C}/60\%\text{RH}\times4\text{hrs}]$ 

⇒22°C/60%RH×4hrs] ×4 cycles

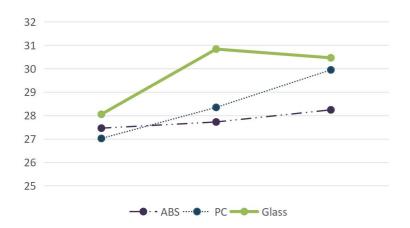


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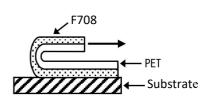
## 180° Peeling Strength for Each Materials



Unit:N/25mm
Sample Width:25mm
Backing Material: PET film
Application Condition:
3 pass back and forth with a 2.5kg roller
Peeling Speed: 300mm/min

Peeling Angle: 180° Measurement Temperature: 23°C/65%RH (Refer to the application field of rearview

mirror)



180° Peel Adhesion on Other Substrates		
Substrate	Value	
PVC Plate	33 N/25mm	
PE Plate	5N/25mm	
PP Plate	12 N/25mm	

Unit:N/25mm Sample Width:25mm Backing Material: PET film Application Condition:

3 pass back and forth with a 2.5kg roller

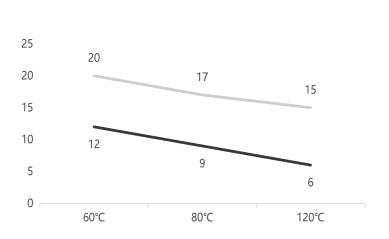
Peeling Speed: 300mm/min

Peeling Angle: 180°

Measurement Temperature: 23°C/65%RH

### **Peeling Strength for Each Temperature**

180°Peel Adhesion



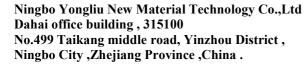
- 90°Peel Adhesion

Unit: N/25mm
Sample Width:25mm
Backing Material: PET film
Application Condition:

3 pass back and forth with a 2.5kg roller

Peeling Speed: 300mm/min Peeling Angle: 180°, 90° Substrate: SUS Plate

Measurement Condition: 23 °C/65%RH×30min Measurement Temperature: 60 °C 、80 °C 、120 °C









## **Application Properties:**

- 1. To obtain optimal adhesion, the bonding surface must be dry and clean.
- 2. The ideal application temperature range is 20 °C to 40 °C To apply tape on surface at temperature below 10°C be not recommend, because the adhesive becomes firm to adhere lightly.

**Test Method:** In accordance with GB/T 2792-2014 method.

#### **Shelf Life:**

12 months when stored in original carton at 23°C and 65% relative humidity.

#### **DISCLAIMER**

- The above information is believed to be reliable and accurate but is presented without a guarantee on our part.
- F6 Adhesive Tape gives no warranty as to the fitness of the above product for any particular purpose and any implied warranty or condition statutory or otherwise.
- It is recommended to make a trial before any bulk usage
- Use in combination with another method of joining if there is possibility of an accident.



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